



# Registers for spiral ducts

## RGS-3

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### General

Supply or exhaust registers shall be Lindab's RGS-3 for direct mounting on spiral ducts of sizes shown on the plans or outlet schedule.

The register is to be mounted without the use of a rectangular register tap. The top and bottom flanges are to meet flush with the spiral duct wall regardless of duct diameter. End caps shall be provided that conform to the varying duct diameter.

### Materials

The register shall be manufactured of 22 gauge galvanized steel without further surface treatment. Welds or other surface discolorations on the register are unacceptable.

### Construction

The register shall have double deflection adjustable blades with the front blades parallel to the short dimension of the register. Blades shall be placed on 3/4" centers and shall have steel friction pivots on both ends to allow for individual blade adjustment without loosening or rattling. Screw holes shall be countersunk for a flush, neat appearance.



### Damper

The volume damper shall be of the single blade type manufactured from 22 gauge electro-galvanized steel. Volume damper shall be operable from the face of the register via a volume control rod. Notched rod shall be fixed in place by a tension lock located at the front of the register.

### Performance

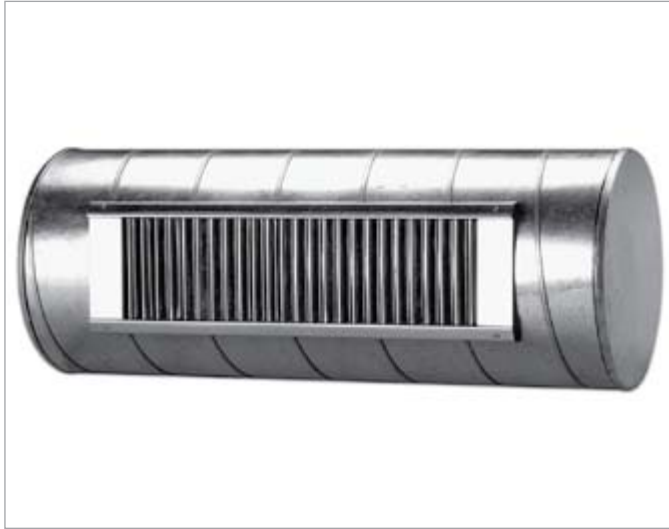
Performance of register shall be as per manufacturer's cataloged data. Manufacturers whose registers utilize a rectangular register tap to adapt to use with spiral duct shall submit correction factors for their cataloged data.



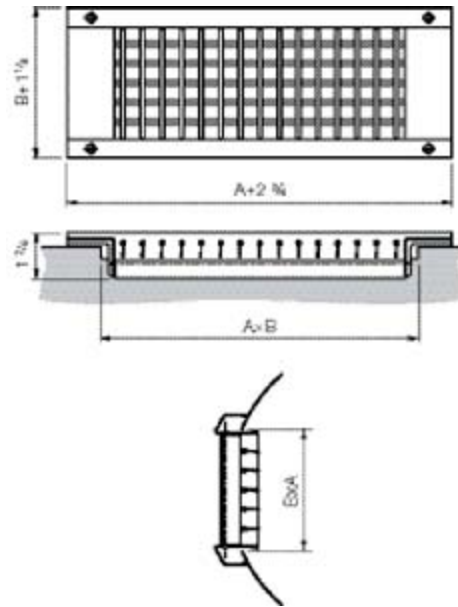


# Registers for spiral ducts

# RGS-3



## Dimensions



## Description

The RGS-3 is a supply/return register with adjustable double deflection blades and a volume damper designed specifically for direct mounting on a spiral duct. The use of rectangular register taps are not required.

The register is designed in such a way that the flanges always meet flush to the duct regardless of the duct diameter. The RGS-3 comes equipped with end caps and gasketing material around the neck of the register. This prevents air leakage. The RGS-3 is manufactured from galvanized sheet steel and is assembled without the use of welding. This allows the register to be used without further surface treatment and gives it the same finish as the duct.

## Materials and finish

Register: galvanized sheet steel

Damper: electro-galvanized sheet steel

## Maintenance

The grille should be removed to gain access to the duct.

## Order example



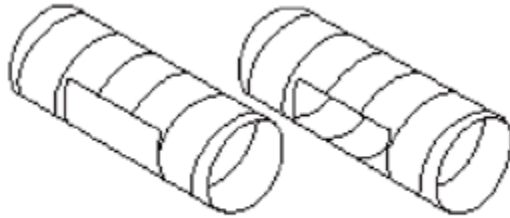
| Register nom. size (in) | Min. duct diameter (in) | Free area (ft <sup>2</sup> ) | Duct opening A x B (in)  | Weight (lb) |
|-------------------------|-------------------------|------------------------------|--|-------------|
| 13 x 3                  | 6                       | 0.18                         | 12 <sup>3</sup> / <sub>4</sub> x 3                             | 2.4         |
| 17 x 3                  | 6                       | 0.25                         | 16 <sup>3</sup> / <sub>4</sub> x 3                             | 3.1         |
| 21 x 3                  | 6                       | 0.30                         | 20 <sup>5</sup> / <sub>8</sub> x 3                             | 3.7         |
| 25 x 3                  | 6                       | 0.36                         | 24 <sup>5</sup> / <sub>8</sub> x 3                             | 4.2         |
| 33 x 3                  | 6                       | 0.48                         | 32 <sup>1</sup> / <sub>2</sub> x 3                             | 5.3         |
| 41 x 3                  | 8                       | 0.60                         | 40 <sup>3</sup> / <sub>8</sub> x 3                             | 6.4         |
| 49 x 3                  | 8                       | 0.73                         | 48 <sup>1</sup> / <sub>4</sub> x 3                             | 7.1         |
| 13 x 6                  | 12                      | 0.36                         | 12 <sup>3</sup> / <sub>4</sub> x 6                             | 3.1         |
| 17 x 6                  | 12                      | 0.48                         | 16 <sup>3</sup> / <sub>4</sub> x 6                             | 4.2         |
| 21 x 6                  | 12                      | 0.60                         | 20 <sup>5</sup> / <sub>8</sub> x 6                             | 5.1         |
| 25 x 6                  | 12                      | 0.73                         | 24 <sup>5</sup> / <sub>8</sub> x 6                             | 5.7         |
| 33 x 6                  | 12                      | 1.00                         | 32 <sup>1</sup> / <sub>2</sub> x 6                             | 7.7         |
| 41 x 6                  | 12                      | 1.20                         | 40 <sup>3</sup> / <sub>8</sub> x 6                             | 8.6         |
| 49 x 6                  | 12                      | 1.46                         | 48 <sup>1</sup> / <sub>4</sub> x 6                             | 9.7         |
| 13 x 9                  | 20                      | 0.60                         | 12 <sup>3</sup> / <sub>4</sub> x 8 <sup>7</sup> / <sub>8</sub> | 4.8         |
| 17 x 9                  | 20                      | 0.80                         | 16 <sup>3</sup> / <sub>4</sub> x 8 <sup>7</sup> / <sub>8</sub> | 6.6         |
| 21 x 9                  | 20                      | 1.00                         | 20 <sup>5</sup> / <sub>8</sub> x 8 <sup>7</sup> / <sub>8</sub> | 7.5         |
| 25 x 9                  | 20                      | 1.20                         | 24 <sup>5</sup> / <sub>8</sub> x 8 <sup>7</sup> / <sub>8</sub> | 8.2         |
| 33 x 9                  | 20                      | 1.60                         | 32 <sup>1</sup> / <sub>2</sub> x 8 <sup>7</sup> / <sub>8</sub> | 11.2        |
| 41 x 9                  | 20                      | 2.00                         | 40 <sup>3</sup> / <sub>8</sub> x 8 <sup>7</sup> / <sub>8</sub> | 12.8        |
| 49 x 9                  | 20                      | 2.41                         | 48 <sup>1</sup> / <sub>4</sub> x 8 <sup>7</sup> / <sub>8</sub> | 13.9        |



# Registers for spiral ducts

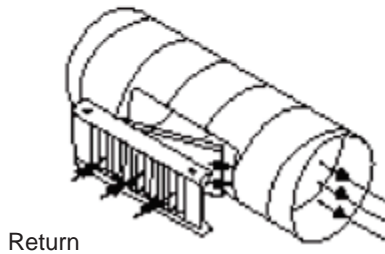
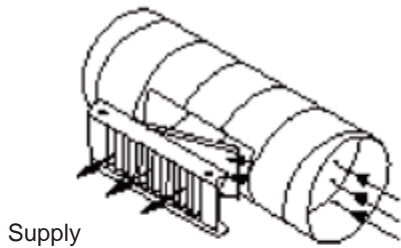
## RGS-3

### Mounting

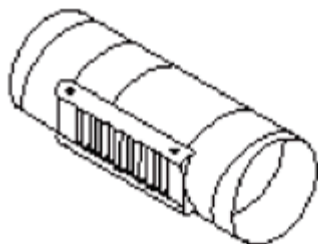


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Remove the protective backing from template. Position the template on the duct and press firmly. Cut along the edges of the template, following the edges as closely as possible and remove the "cut-out".



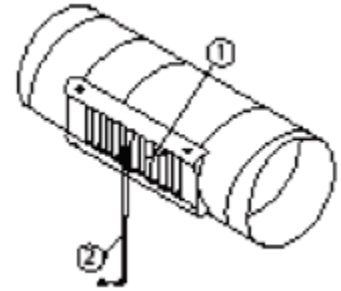
Insert the air extractor control rod through the tension lock on the face of the register. Position the RGS-3 register in the opening, making certain that the gasket material remains in place. Check that register has been installed correctly in relation to the direction of air flow.



Secure the RGS-3 with screws (provided). Adjust vanes as necessary.

### Balancing

- ① Air control extractor rod
- ② Probe



Mean velocity,  $V_o$

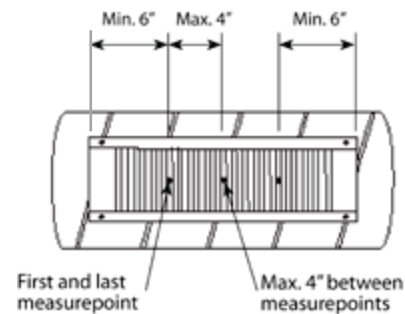
Measure velocity ( $V_n$ ) in n number of points. First and last measurements is taken 6" from end of register.

Measurements are spread equally between first and last measurement.

$$\text{Flowrate [cfm]} = F \times V_o$$

$V_o$  Mean velocity [fpm]

F Flow factor



n = number of measurementpoints

$$V_o = \frac{\sum_{n=1}^n V_n}{n}$$

| Dim. A | n |
|--------|---|
| 13"    | 2 |
| 17"    | 3 |
| 21"    | 3 |
| 25"    | 4 |
| 33"    | 5 |
| 41"    | 7 |
| 49"    | 7 |

| Dim. A<br>(in) | Dim. B |       |      |      |      |      |
|----------------|--------|-------|------|------|------|------|
|                | 3"     |       | 6"   |      | 9"   |      |
|                | Sup.   | Ret.  | Sup. | Ret. | Sup. | Ret. |
| 13             | 0.18   | 0.135 | 0.36 | 0.27 | 0.60 | 0.45 |
| 17             | 0.25   | 0.19  | 0.48 | 0.36 | 0.80 | 0.60 |
| 21             | 0.30   | 0.23  | 0.60 | 0.45 | 1.00 | 0.75 |
| 25             | 0.36   | 0.27  | 0.73 | 0.55 | 1.20 | 0.90 |
| 33             | 0.48   | 0.36  | 1.00 | 0.75 | 1.60 | 1.20 |
| 41             | 0.60   | 0.48  | 1.20 | 0.90 | 2.00 | 1.50 |
| 49             | 0.73   | 0.55  | 1.46 | 1.10 | 2.41 | 1.18 |



# Registers for spiral ducts

# RGS-3

## SELECTION CHART SUPPLY AND RETURN

| Core velocity (fpm)  |          |       | 300     | 400     | 500     | 600      | 700      | 800      | 1000     | 1200     |
|--|----------|-------|---------|---------|---------|----------|----------|----------|----------|----------|
| Velocity Pressure  |          |       | 0.006   | 0.010   | 0.016   | 0.023    | 0.031    | 0.040    | 0.063    | 0.090    |
| Total Pressure   |          | 0°    | 0.011   | 0.019   | 0.028   | 0.039    | 0.052    | 0.067    | 0.101    | 0.141    |
|  |          | 22.5° | 0.012   | 0.021   | 0.032   | 0.044    | 0.059    | 0.075    | 0.114    | 0.159    |
| Size   |          | 45°   | 0.019   | 0.033   | 0.049   | 0.069    | 0.092    | 0.117    | 0.177    | 0.248    |
| A <sub>c</sub> 0.18 (ft <sup>2</sup> )<br>13 x 3                       | cfm      |       | 54      | 72      | 90      | 108      | 126      | 144      | 180      | 216      |
|  | NC       | 0°    | -       | -       | -       | 14       | 20       | 25       | 33       | 40       |
|  | Throw ft | 0°    | 3 4 7   | 6 7 12  | 8 9 18  | 10 12 23 | 12 14 27 | 14 17 32 | 17 21 40 | 19 25 47 |
|  |          | 22.5° | 3 2 5   | 5 5 10  | 6 7 14  | 8 10 18  | 10 11 22 | 11 13 25 | 13 17 32 | 15 20 37 |
|  |          | 45°   | 2 2 3   | 3 3 6   | 4 5 9   | 5 6 11   | 6 7 14   | 7 8 16   | 8 10 20  | 9 12 23  |
| A <sub>c</sub> 0.24 (ft <sup>2</sup> )<br>17 x 3                       | cfm      |       | 72      | 96      | 120     | 144      | 168      | 192      | 240      | 288      |
|  | NC       | 0°    | -       | -       | 12      | 18       | 24       | 29       | 37       | 44       |
|  | Throw ft | 0°    | 3 5 9   | 6 8 15  | 8 11 20 | 10 13 25 | 12 16 30 | 14 18 34 | 17 22 42 | 19 26 49 |
|  |          | 22.5° | 3 4 7   | 5 6 12  | 7 8 16  | 8 11 20  | 10 13 24 | 11 14 27 | 14 18 34 | 15 21 39 |
|  |          | 45°   | 2 2 5   | 3 4 7   | 4 5 10  | 5 7 13   | 6 8 15   | 7 9 17   | 8 11 21  | 10 13 25 |
| A <sub>c</sub> 0.30 (ft <sup>2</sup> )<br>21 x 3                       | cfm      |       | 90      | 120     | 150     | 180      | 210      | 240      | 300      | 360      |
|  | NC       | 0°    | -       | -       | 14      | 21       | 26       | 31       | 39       | 46       |
|  | Throw ft | 0°    | 3 6 11  | 6 9 17  | 8 12 22 | 11 14 27 | 12 17 32 | 14 19 36 | 17 23 44 | 19 27 51 |
|  |          | 22.5° | 3 5 9   | 5 7 13  | 7 9 17  | 8 11 21  | 10 13 25 | 11 15 29 | 14 18 35 | 15 21 41 |
|  |          | 45°   | 2 3 6   | 3 4 8   | 4 6 11  | 5 7 13   | 6 8 16   | 7 9 18   | 9 12 22  | 10 13 25 |
| A <sub>c</sub> 0.36 (ft <sup>2</sup> )<br>25 x 3,<br>13 x 6            | cfm      |       | 108     | 144     | 180     | 216      | 252      | 288      | 360      | 432      |
|  | NC       | 0°    | -       | -       | 14      | 21       | 26       | 31       | 39       | 46       |
|  | Throw ft | 0°    | 4 7 13  | 6 10 19 | 9 13 24 | 11 15 29 | 13 18 33 | 14 20 38 | 17 24 46 | 19 28 53 |
|  |          | 22.5° | 3 5 10  | 5 8 15  | 7 10 19 | 9 12 23  | 10 14 27 | 12 16 30 | 14 19 37 | 16 22 42 |
|  |          | 45°   | 2 3 6   | 3 5 9   | 4 6 12  | 5 8 14   | 6 9 17   | 7 10 19  | 9 12 23  | 10 14 26 |
| A <sub>c</sub> 0.48 (ft <sup>2</sup> )<br>33 x 3,<br>17 x 6            | cfm      |       | 144     | 192     | 240     | 288      | 336      | 384      | 480      | 576      |
|  | NC       | 0°    | -       | 12      | 20      | 27       | 32       | 37       | 45       | 52       |
|  | Throw ft | 0°    | 4 9 16  | 7 12 22 | 9 14 27 | 11 17 32 | 13 19 37 | 15 22 41 | 18 26 49 | 20 30 56 |
|  |          | 22.5° | 3 7 13  | 5 9 17  | 7 11 22 | 9 14 26  | 10 15 29 | 12 17 33 | 14 21 39 | 16 24 45 |
|  |          | 45°   | 2 4 8   | 3 6 11  | 4 7 14  | 6 8 16   | 7 10 18  | 7 11 21  | 9 13 25  | 10 15 28 |
| A <sub>c</sub> 0.60 (ft <sup>2</sup> )<br>41 x 3,<br>21 x 6,<br>13 x 9 | cfm      |       | 180     | 240     | 300     | 360      | 420      | 480      | 600      | 720      |
|  | NC       | 0°    | -       | 15      | 23      | 29       | 35       | 40       | 48       | 54       |
|  | Throw ft | 0°    | 4 10 19 | 7 13 25 | 9 16 30 | 12 18 35 | 13 21 40 | 15 23 44 | 18 27 52 | 20 31 59 |
|  |          | 22.5° | 4 8 15  | 6 10 20 | 8 13 24 | 9 15 28  | 11 17 32 | 12 19 35 | 14 22 42 | 16 25 47 |
|  |          | 45°   | 2 5 10  | 4 6 12  | 5 8 15  | 6 9 17   | 7 10 20  | 8 12 22  | 9 14 26  | 10 16 29 |
| A <sub>c</sub> 0.73 (ft <sup>2</sup> )<br>49 x 3,<br>25 x 6            | cfm      |       | 219     | 292     | 365     | 438      | 511      | 584      | 730      | 876      |
|  | NC       | 0°    | -       | 15      | 23      | 29       | 35       | 40       | 48       | 54       |
|  | Throw ft | 0°    | 4 10 19 | 7 13 25 | 9 16 30 | 12 18 35 | 13 21 40 | 15 23 44 | 18 27 52 | 20 31 59 |
|  |          | 22.5° | 4 8 15  | 6 10 20 | 8 13 24 | 9 15 28  | 11 17 32 | 12 19 35 | 14 22 42 | 16 25 47 |
|  |          | 45°   | 2 5 10  | 4 6 12  | 5 8 15  | 6 9 17   | 7 10 20  | 8 12 22  | 9 14 26  | 10 16 29 |
| A <sub>c</sub> 0.80 (ft <sup>2</sup> )<br>17 x 9                       | cfm      |       | 240     | 320     | 400     | 480      | 560      | 640      | 800      | 960      |
|  | NC       | 0°    | -       | 18      | 26      | 33       | 38       | 43       | 51       | 58       |
|  | Throw ft | 0°    | 5 12 22 | 8 15 28 | 10 17 3 | 12 20 38 | 14 23 43 | 16 25 47 | 19 29 55 | 21 33 62 |
|  |          | 22.5° | 4 9 18  | 6 12 22 | 8 14 27 | 10 16 31 | 11 18 34 | 13 20 38 | 15 23 44 | 17 26 50 |
|  |          | 45°   | 3 6 11  | 4 7 14  | 5 9 17  | 6 10 19  | 7 11 21  | 8 12 24  | 9 15 8   | 10 16 31 |



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# RGS-3

## SELECTION CHART SUPPLY AND RETURN

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| Core velocity (fpm)   |          |       | 300     | 400      | 500      | 600      | 700      | 800      | 1000     | 1200     |
|---|----------|-------|---------|----------|----------|----------|----------|----------|----------|----------|
| Velocity Pressure   |          |       | 0.006   | 0.010    | 0.016    | 0.023    | 0.031    | 0.040    | 0.063    | 0.090    |
| Total Pressure  |          | 0°    | 0.011   | 0.019    | 0.028    | 0.039    | 0.052    | 0.067    | 0.101    | 0.141    |
|   |          | 22.5° | 0.012   | 0.021    | 0.032    | 0.044    | 0.059    | 0.075    | 0.114    | 0.159    |
| Size  |          | 45°   | 0.019   | 0.033    | 0.049    | 0.069    | 0.092    | 0.117    | 0.177    | 0.248    |
| A <sub>c</sub> 1.00 (ft <sup>2</sup> )<br>33 x 6,<br>21 x 9 | cfm      |       | 300     | 400      | 500      | 600      | 700      | 800      | 1000     | 1200     |
|   | NC       | 0°    | 10      | 21       | 29       | 35       | 41       | 46       | 54       | 61       |
|   | Throw ft | 0°    | 6 13 24 | 8 16 30  | 11 18 35 | 13 21 40 | 15 23 44 | 16 26 49 | 19 30 57 | 21 34 64 |
|   |          | 22.5° | 5 10 19 | 7 12 24  | 9 15 28  | 10 17 32 | 12 19 36 | 13 21 39 | 15 24 45 | 17 27 51 |
|   |          | 45°   | 3 6 12  | 4 8 15   | 5 9 17   | 6 10 20  | 7 12 22  | 8 13 24  | 10 15 28 | 11 17 32 |
| A <sub>c</sub> 1.20 (ft <sup>2</sup> )<br>41 x 6,<br>25 x 9 | cfm      |       | 360     | 480      | 600      | 720      | 840      | 960      | 1200     | 1440     |
|   | NC       | 0°    | 13      | 23       | 31       | 38       | 43       | 48       | 56       | 63       |
|   | Throw ft | 0°    | 6 13 24 | 9 16 30  | 11 18 35 | 13 21 40 | 15 23 44 | 17 26 49 | 20 30 57 | 22 34 64 |
|   |          | 22.5° | 5 10 19 | 7 12 24  | 9 15 28  | 11 17 32 | 12 19 36 | 14 21 39 | 12 24 45 | 18 27 51 |
|   |          | 45°   | 3 6 12  | 4 8 15   | 6 9 17   | 7 10 20  | 8 12 22  | 9 13 24  | 10 15 28 | 11 17 32 |
| A <sub>c</sub> 1.46 (ft <sup>2</sup> )<br>49 x 6            | cfm      |       | 438     | 584      | 730      | 876      | 1022     | 1168     | 1460     | 1752     |
|   | NC       | 0°    | 15      | 25       | 33       | 40       | 46       | 50       | 59       | 65       |
|   | Throw ft | 0°    | 7 11 21 | 10 14 27 | 12 17 32 | 14 20 37 | 16 22 42 | 18 24 46 | 21 29 54 | 23 32 61 |
|   |          | 22.5° | 6 9 17  | 8 11 22  | 10 14 26 | 11 16 30 | 13 18 34 | 14 20 37 | 17 23 43 | 18 26 49 |
|   |          | 45°   | 4 6 11  | 5 7 14   | 6 8 16   | 7 10 19  | 8 11 21  | 9 12 23  | 10 14 27 | 11 16 31 |
| A <sub>c</sub> 1.60 (ft <sup>2</sup> )<br>33 x 9            | cfm      |       | 480     | 640      | 800      | 960      | 1120     | 1280     | 1600     | 1920     |
|   | NC       | 0°    | 16      | 26       | 35       | 41       | 47       | 52       | 60       | 66       |
|   | Throw ft | 0°    | 8 10 19 | 10 13 25 | 13 16 30 | 15 18 35 | 17 21 39 | 18 23 44 | 21 27 52 | 23 31 59 |
|   |          | 22.5° | 6 8 15  | 8 10 20  | 10 13 24 | 12 15 28 | 13 17 32 | 15 18 35 | 17 22 41 | 19 25 47 |
|   |          | 45°   | 4 5 9   | 5 6 12   | 6 8 15   | 7 9 17   | 8 10 2   | 9 12 22  | 11 14 26 | 12 15 29 |
| A <sub>c</sub> 2.00 (ft <sup>2</sup> )<br>41 x 9            | cfm      |       | 600     | 800      | 1000     | 1200     | 1400     | 1600     | 2000     | 2400     |
|   | NC       | 0°    | 19      | 29       | 37       | 44       | 49       | 54       | 62       | 69       |
|   | Throw ft | 0°    | 9 12 22 | 12 15 28 | 14 18 34 | 16 21 40 | 18 23 44 | 20 26 49 | 23 29 56 | 25 32 61 |
|   |          | 22.5° | 7 9 18  | 9 12 23  | 11 14 27 | 13 17 32 | 14 19 35 | 16 20 39 | 18 23 45 | 20 26 49 |
|   |          | 45°   | 4 6 11  | 6 7 14   | 7 9 17   | 8 10 20  | 9 12 22  | 10 13 24 | 11 15 28 | 12 16 30 |
| A <sub>c</sub> 2.41 (ft <sup>2</sup> )<br>49 x 9            | cfm      |       | 723     | 964      | 1205     | 1446     | 1687     | 1928     | 2410     | 2892     |
|   | NC       | 0°    | 21      | 31       | 40       | 46       | 52       | 57       | 65       | 71       |
|   | Throw ft | 0°    | 10 13 5 | 13 17 32 | 15 20 38 | 17 23 43 | 19 25 48 | 21 27 52 | 24 31 59 | 26 34 64 |
|   |          | 22.5° | 8 11 20 | 10 13 25 | 12 16 30 | 14 18 34 | 15 20 38 | 17 22 41 | 19 25 47 | 21 27 51 |
|   |          | 45°   | 5 7 13  | 6 8 16   | 8 10 19  | 9 11 21  | 10 13 24 | 10 14 26 | 12 16 29 | 13 17 32 |